



BEVERLY JOHNSON
YOUR FAIRY BRA MOTHER

Milan

Master Plunge Cups Darts and Sheer Overlay



Venezia

fabric / foam with
vertical seam and dart



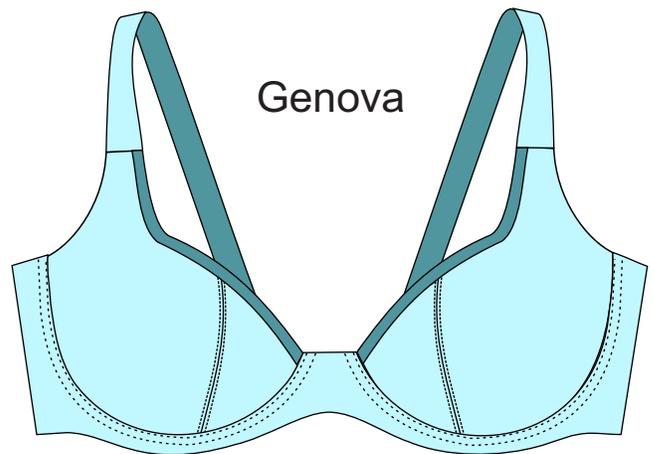
Isola

Fabric / foam with
darted sheer mesh overlay



Moda

fabric / foam cup
with lace insert



Genova

fabric / foam plunge cup
with vertical seam

This pattern is part of a master class that includes multiple lessons for working with curved darts, plunge cups, and sheer mesh overlays. Cups are either foam-lined or fabric, and can be full coverage or not. The plunge cup can be covered with a sheer mesh overlay or have a lace insertion.

Milan - Vertical Seams & Sheer Overlay

This master class is designed to take your bra-making design and construction skills to the next level. You will learn how to construct a vertically seamed bra, along with a slightly tricky curved dart. The dart provides extra shaping for the front of the cup. You have your choice of four views: full coverage cups with optional foam lining, two different plunge cups, including one with a sheer stretch mesh overlay. Well illustrated written instructions are included in this class, along with unlimited access to hours of instructional videos.

- * **Venezia** - a full coverage, vertically seamed bra made of fabric, sheer fabric or lined with foam
- * **Isola** - plunge inner foam cup covered with a darted sheer stretch mesh cover
- * **Moda** - cup made of fabric or foam-lined stretch fabric and a lace neckline insertion
- * **Genova** - plunge cup made of fabric or foam-lined stretch fabric

The sizing is based on your Bottom Cup Depth (BCD) measurement. That is the distance from the apex or bust point to the wire line of the bra. This is much more accurate than relying on inconsistent ready-to-wear sizes. Determine your BCD by measuring a non-foam bra that fits you well, from the bust point directly down to the seamline right above the underwire. Pair this Bottom Cup Depth with your actual Rib Cage Measurement and you will create your unique Beverly Johnson bra size. Choose the sizing tri-pack with your determined size as the middle size. For best support, use a stable knit fabric, or a low-stretch knit, or other fabric lined with sheer cup lining for the cups and the front frame. Use power net or a very firm stretch knit for the back band.

Materials List:

- 0.5 m (.5 yd) or less of low-stretch knit such as Duoplex for all-fabric cups, frame and straps
- 0.4 m (3/8 yd) or less of sheer cup lining (marquisette) as alternate cup, frame or strap fabric
- 0.3 m (.33 yd) of cut & sew foam fabric if you are lining **Venezia** or **Genova** with foam
- 0.3 m (.33 yd) of stretchy sheer mesh fabric for the **Isola** sheer overlay
- 0.6 m (.66 yd) of lace edging for **Moda**
- 0.3 m (.33 yd) of firm power net or very firm stretch knit fabric for all back bands
- 1.2 m (1.33 yd) or less of 1/2" (12 mm) bottom band elastic for all sizes
- 1.2 m (1.33 yd) or less of 3/8" (9 mm) top band elastic for all sizes
- 1.5 m (1.66 yd) or less of 3/4" wide (20 mm) Fold-over elastic binding
- 0.3 m (.33 yd) of knit interfacing for inside the straps
- 0.6 m (.66 yd) or less of woven or non-woven tape to stabilize the neckline
- 0.6 m (.66 yd) of strap elastic in the width suggested below
- 2 sliders & 2 rings sized to match the width of the strap elastic chosen
- 1 hook and eye set 2x3 or 3x3 according to the chart below
- 1 m (1.1 yd) or less of underwire casing (channeling)
- 1 set of underwires* (Genova wires will need cutting) in the sizes indicated below
- 1 bow or other embellishment for the front

v. 1 February 2026

Bottom Cup Depth	Usually Fits Bra Sizes	Accepts Wire Sizes	Wire Length	Strap Elastic and Sliders & Rings	Hook & Eye
3.0" (7.6 cm)	34B, 32C, 36A, 38AA	WR-36, WL-34 , WX-32	21.3 cm	1/2" (12 mm)	2 x 3
3.25" (8.3 cm)	36B, 34C, 30D, 38A	WR-38, WL-36 or WV-36 , WX-34	22.8 cm	1/2" (12 mm)	2 x 3
3.5" (8.9 cm)	38B, 36C, 32D, 40A	WR-40, WL-38 or WV-38 , WX-36	24.3 cm	1/2" (12 mm)	2 x 3
3.75" (9.5 cm)	40B, 38C, 34D, 30E	WR-42, WL-40 or WV-40 , WX-38	25.8 cm	1/2" (12 mm)	2 x 3
4.0" (10 cm)	42B, 40C, 36D, 32E	WR-42, WL-40 or WV-40 , WX-38	25.8 cm	1/2" (12 mm)	2 x 3
4.25" (10.6 cm)	44B, 42C, 38D, 34E, 30F	WR-44, WL-42 or WV-42 , WX-40	27.3 cm	1/2" (12 mm)	2 x 3
4.5" (11.2 cm)	46B, 44C, 40D, 36E, 32F	WR-44, WL-42 or WV-42 , WX-40	27.3 cm	1/2" (12 mm)	2 x 3
4.75" (11.9 cm)	46C, 42D, 38E, 34F, 30G	WR-46, WL-44 or WV-44 , WX-42	28.8 cm	3/4" (18 mm)	3 x 3
5.0" (12.5 cm)	48C, 44D, 40E, 36F, 32G	WR-46, WL-44 or WV-44 , WX-42	28.8 cm	3/4" (18 mm)	3 x 3
5.25" (13.1 cm)	46D, 42E, 38F, 34G, 30H	WR-48, WL-46 or WV-46 , WX-44	30.3 cm	3/4" (18 mm)	3 x 3
5.5" (13.8 cm)	44E, 40F, 36G, 32H	WR-48, WL-46 or WV-46 , WX-44	30.3 cm	3/4" (18 mm)	3 x 3
5.75" (14.4 cm)	46E, 42F, 38G, 34H	WR-50, WL-48 or WV-48 , WX-46	31.8 cm	3/4" (18 mm)	3 x 3
6.0" (15 cm)	48E, 44F, 40G, 36H	WR-50, WL-48 or WV-48 , WX-46	31.8 cm	3/4" (18 mm)	3 x 3
6.25" (15.6 cm)	46F, 42G, 38H or equivalent	WR-52, WL-50 or WV-50 , WX-48	33.3 cm	3/4" (18 mm)	3 x 3
6.5" (16.3 cm)	48F, 44G, 40H or equivalent	WR-54, WL-52 or WV-52 , WX-50	34.8 cm	3/4" (18 mm)	3 x 3

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Contact the designer at support@beverly-johnson.ca for further details.